## Note

# Facile synthesis and X-ray structures of $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OAr}^{\mathrm{F}}\right)_{3}$ $\left(\mathrm{OAr}^{\mathrm{F}}=\mathrm{OC}_{6} \mathrm{~F}_{5}, \mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{5}\right.$, and $\left.\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{2} \mathrm{H}_{3}\right)$ 

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#### Abstract

New half-sandwich titanocene complexes $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OC}_{6} \mathrm{~F}_{5}\right)_{3}(\mathbf{1})$, $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{5}\right)_{3}(\mathbf{2})$, and $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6}-\right.$ $\left.\mathrm{F}_{2} \mathrm{H}_{3}\right)_{3}$ (3) were synthesized via the displacement of methoxide ligands in $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}$ by the corresponding aryloxy or benzyloxy ligands. These compounds have been fully characterized by various spectroscopic methods including X-ray crystallography. Compound $\mathbf{1}$ has a distorted three-legged piano stool structure. However, complexes 2 and $\mathbf{3}$ have the chariot-like structure, where chariot means a two-wheeled horse-drawn vehicle. The $\pi$ electron donation of oxygen atom to Ti center in complexes $\mathbf{1}-\mathbf{3}$ is considerable.


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## 1. Introduction

Since the discovery of the Ziegler-Natta catalyst systems in early 1950s [1], tremendous advances in the design and application of organometallic complexes as $\alpha$-olefin polymerization catalysts have been achieved [2]. Of the extensive previous work, most has focused on the development of catalytic systems based on cyclopentadienyl group 4 compounds suitable for the polymerization of monomers such as ethylene, propylene, and styrene. However, there are only few reports for the polymerization catalysis using nonbridged $\mathrm{Cp}^{\prime} \mathrm{TiX}_{3}$ complexes, which contain both one pentahapto ligand and three monodentate ligands, though the syntheses of these complexes have been known for several decades [3]. The examples include $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{R}_{5}\right) \mathrm{TiCl}_{3}$ [4] and $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OR}^{\prime}\right)_{3}\left(\mathrm{R}=\mathrm{H}\right.$ and $\mathrm{Me} ; \mathrm{R}^{\prime}=\mathrm{Me}, \mathrm{Et}$,

[^0]Bu , and so on) $[5,6]$. Several types of $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OR}^{\prime}\right)_{3}$ have been synthesized by a two-step reaction in which LiOR ${ }^{\prime}$ is made from $\mathrm{R}^{\prime} \mathrm{OH}$ and $n-\mathrm{BuLi}$, followed by reaction with a third equivalent of $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{TiCl}_{3}[5,6]$. However, yields were somewhat low and some by-product could be obtained. Other synthetic route to $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OR}^{\prime}\right)_{3}$ is an amine or methane displacement with alkoxide ligand using ( $\eta^{5}$ $\left.\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{TiMe}_{3}$ or $\left(\eta_{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{NR}_{2}^{\prime}\right)_{3}$ [7], which is commercially unavailable and difficult to purify. In addition, complexes of the type $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OR}^{\prime}\right)_{3}$ complexes can be prepared by reacting $\mathrm{Cp}^{\prime} \mathrm{TiCl}_{3}$ with $\mathrm{R}^{\prime} \mathrm{OH}$ in the presence of $\mathrm{NEt}_{3}$ [8] in spite of the high dependence of yield on $\mathrm{R}^{\prime}$ group. In this regard, we are interested in the facile one-pot and quantitative synthetic route to $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OR}^{\prime}\right)_{3}$ using commercially available starting materials. Herein we report the simple one-pot and quantitative synthesis, characterization, and X-ray structures of complexes ( $\eta^{5}$ $\left.\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OC}_{6} \mathrm{~F}_{5}\right)_{3} \quad(\mathbf{1}), \quad\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{5}\right)_{3} \quad$ (2), and $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{2} \mathrm{H}_{3}\right)_{3}$ (3) from the reaction between commercially available $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}$ and corresponding aryloxy or benzyloxy ligand.

## 2. Experimental

### 2.1. General procedures

All reactions were carried out under dinitrogen atmosphere using standard Schlenk and glove box techniques [9]. Dinitrogen was deoxygenated with activated Cu catalyst and dried with drierite. All chemicals were purchased from Aldrich and were used as supplied unless otherwise indicated. $\mathrm{Cp}^{*} \mathrm{Ti}(\mathrm{OMe})_{3}$ were purchased from Strem Co. All solvents (Aldrich anhydrous grade) were dried by distilling from sodium-potassium alloy ( $n$-hexane) or $\mathrm{CaH}_{2}$ (dichloromethane) under a dinitrogen atmosphere and stored over the activated molecular sieves 3 A [10]. $\mathrm{CDCl}_{3}$ was dried over activated molecular sieves (4A) and were used after vacuum transfer to a Schlenk tube equipped with J. Young valve. ${ }^{1} \mathrm{H},{ }^{13} \mathrm{C}\left\{{ }^{1} \mathrm{H}\right\}$ and ${ }^{19} \mathrm{~F}$ NMR spectra were recorded at ambient temperature on a Bruker AM300 spectrometer using standard parameters. The chemical shifts are referenced to the peaks of residual $\mathrm{CDCl}_{3}(\delta 7.24$ in ${ }^{1} \mathrm{H}$ NMR). Elemental analyses were performed by EA 1110-FISONS(CE).

### 2.2. Synthesis of $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OC}_{6} \mathrm{~F}_{5}\right)_{3}$ (1)

To a dichloromethane solution of $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}$ $(0.55 \mathrm{~g}, 2 \mathrm{mmol})$ was added dropwise at $-78^{\circ} \mathrm{C}$ a solution of pentafluorophenol ( $1.14 \mathrm{~g}, 6.2 \mathrm{mmol}$ ) in 30 mL of dichloromethane. The reaction mixture was warmed to room temperature and stirred for 12 h . The residue, obtained by removing the solvent under vacuum, was washed with 20 ml of $n$-hexane several times. The desired product 1 was isolated as orange crystals after recrystallization from the dichloromethane $/ n$-hexane solution at $-20^{\circ} \mathrm{C}$ in a refrigerator for overnight $(1.43 \mathrm{~g}, 98 \%)$.
${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}, 300.133 \mathrm{MHz}\right): \delta=2.18\left(\mathrm{~s}, 15 \mathrm{H}, \mathrm{C}_{5}-\right.$ $M e_{5}$ ).
${ }^{19} \mathrm{~F}$ NMR $\left(\mathrm{CDCl}_{3}, 282.376 \mathrm{MHz}\right): \delta=-168.74(\mathrm{t}, 3 \mathrm{H}$, $J=22.0 \mathrm{~Hz}),-165.47(\mathrm{dd}, 6 \mathrm{H}, \quad J=21.5$ and 18.6 Hz$)$, $-160.60(\mathrm{~m}, 6 \mathrm{H})$.

Anal. Calc. for $\mathrm{C}_{28} \mathrm{H}_{15} \mathrm{~F}_{15} \mathrm{O}_{3} \mathrm{Ti}$ : $\mathrm{C}, 45.93 ; \mathrm{H}, 2.06$. Found: C, 46.04; H, 2.20\%.

### 2.3. Synthesis of $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{5}\right)_{3}$ (2)

The desired product 2 as yellow crystals was prepared in an isolated yield of $95 \%(1.49 \mathrm{~g})$ in a manner analogous to the procedure for 1 using pentafluorobenzylalcohol $(1.23 \mathrm{~g}, 6.2 \mathrm{mmol})$ and $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}(0.55 \mathrm{~g}$, 2 mmol )
${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}, \quad 300.133 \mathrm{MHz}\right): \delta=5.17(\mathrm{~s}, 6 \mathrm{H}$, $\left.\mathrm{OCH}_{2} \mathrm{PhF}_{5}\right), 1.96\left(\mathrm{~s}, 15 \mathrm{H}, \mathrm{C}_{5} \mathrm{Me}_{5}\right)$.
${ }^{19} \mathrm{~F}$ NMR $\left(\mathrm{CDCl}_{3}, 282.376 \mathrm{MHz}\right): \delta=-163.13(\mathrm{~m}, 6 \mathrm{H})$, $-155.95(\mathrm{t}, 3 \mathrm{H}, J=20.3 \mathrm{~Hz}),-145.50(\mathrm{dd}, 6 \mathrm{H}, J=13.3$ and 8.75 Hz ).

Anal. Calc. for $\mathrm{C}_{31} \mathrm{H}_{21} \mathrm{~F}_{15} \mathrm{O}_{3} \mathrm{Ti}$ : $\mathrm{C}, 48.08 ; \mathrm{H}, 2.73$. Found: C, 48.43 ; H, $2.62 \%$.

$$
\text { 2.4. Synthesis of }\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me} e_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{2} \mathrm{H}_{3}\right)_{3}(\mathbf{3})
$$

The desired product 3 as yellow crystals was prepared in an isolated yield of $96 \%(1.18 \mathrm{~g})$ in a manner analogous to the procedure for 1 using 2,5-difluorobenzylalcohol $(0.89 \mathrm{~g}$, $6.2 \mathrm{mmol})$ and $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}(0.55 \mathrm{~g}, 2 \mathrm{mmol})$.
${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}, 300.133 \mathrm{MHz}\right): \delta=7.1-6.6(\mathrm{~m}, 9 \mathrm{H}$, $\left.\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{2} \mathrm{H}_{3}\right), 5.25\left(\mathrm{~s}, 6 \mathrm{H}, \mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{2} \mathrm{H}_{3}\right), 2.02(\mathrm{~s}, 15 \mathrm{H}$, $\mathrm{C}_{5} M e_{5}$ ).
${ }^{19} \mathrm{~F}$ NMR $\left(\mathrm{CDCl}_{3}, 282.376 \mathrm{MHz}\right): \delta=-119.73(\mathrm{~d}, 3 \mathrm{H}$, $J=18.4 \mathrm{~Hz}),-126.74(\mathrm{~d}, 3 \mathrm{H}, J=18.4 \mathrm{~Hz})$.

Anal. Calc. for $\mathrm{C}_{31} \mathrm{H}_{30} \mathrm{~F}_{6} \mathrm{O}_{3} \mathrm{Ti}$ : C, 60.80; H, 4.94. Found: C, $60.80 ; \mathrm{H}, 5.03 \%$.

### 2.5. X-ray structural determination

The crystals were coated with paraton oil. The diffraction data for 1 were collected on a Bruker 1K SMART CCD-based diffractometer with graphite-monochromated Mo $K \alpha$ radiation $(\lambda=0.7107 \AA)$. The hemisphere of reflection data were collected as $\omega$ scan frames with $0.3^{\circ} /$ frame and an exposure time of $5 \mathrm{~s} /$ frame. Cell parameters were determined and refined by the smart program [11]. Data reduction were performed using saint software [12]. The data were corrected for Lorentz and polarization effects. An empirical absorption correction was applied using the sadabs program [13]. The diffraction data of complexes 2 and 3 were measured at 193 K with synchrotron radiation $(\lambda=0.75000 \AA$ ) on a 4AMXW ADSC Quantum-210 detector with a silicon double crystal monochromator at the Pohang Accelerator Laboratory, Korea. The hkl2000 (Ver.0.98.689) [14] was used for data collection, cell refinement, reduction, and absorption correction. The structures of the compounds were solved by direct methods and refined by full matrix least-squares methods using the shelxtl program package with anisotropic thermal parameters for all non-hydrogen atoms [15]. Further details are listed in Tables 1 and 2.

## 3. Results and discussion

Complexes $\mathbf{1}-\mathbf{3}$ could be prepared via the displacement of methoxide ligands in $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}$ by the corresponding fluorine-substituted aryloxy or benzyloxy ligands. The treatment of commercially available $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}$ $(\mathrm{OMe})_{3}$ with three equivalents of pentafluorophenol, pentafluorobenzylalcohol, or 2,5-difluorobenzylalcohol ligand in dichloromethane gave, after workup, the new half-sandwich titanocene $\mathbf{1 - 3}$ as orange or yellow crystals in more than $95 \%$ isolated yield. Unlike the previous reported literature [4-8], attempted reaction between $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{TiCl}_{3}$ and corresponding lithiated aryloxy or benzyloxy species in toluene or THF was not successful and a mixture of the desired product with non-separable impurities was obtained. In addition, the same result was observed in the reaction between $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{TiCl}_{3}$ and corresponding species in the presence of $\mathrm{NEt}_{3}$. These suggest that the reaction

Table 1
Crystallographic data and parameters for 1-3

| Compound | 1 | 2 | 3 |
| :---: | :---: | :---: | :---: |
| Empirical formula | $\left(\mathrm{C}_{28} \mathrm{H}_{15} \mathrm{~F}_{15} \mathrm{O}_{3} \mathrm{Ti}\right)_{1 / 2}$ | $\mathrm{C}_{31} \mathrm{H}_{21} \mathrm{~F}_{15} \mathrm{O}_{3} \mathrm{Ti}$ | $\mathrm{C}_{31} \mathrm{H}_{30} \mathrm{~F}_{6} \mathrm{O}_{3} \mathrm{Ti}$ |
| Formula weight | 366.15 | 774.38 | 612.45 |
| Crystal system | Monoclinic | Monoclinic | Triclinic |
| Space group | P21/m | P21/c | $P \overline{1}$ |
| $a(\mathrm{~A})$ | 8.532(3) | 12.433(3) | 11.081(2) |
| $b(\AA)$ | 16.188(6) | 8.7550(18) | 11.671(2) |
| $c(\mathrm{~A})$ | 10.283(4) | 28.694(6) | 13.257(3) |
| $\alpha\left({ }^{\circ}\right)$ | 90 | 90 | 96.32(3) |
| $\beta\left({ }^{\circ}\right)$ | 90.603(7) | 94.81(3) | 105.81(3) |
| $\gamma\left({ }^{\circ}\right)$ | 90 | 90 | 117.60(3) |
| $V\left(\AA^{3}\right)$ | 1420.1(9) | 3112.4(11) | 1404.5(5) |
| Z | 4 | 4 | 2 |
| $d_{\text {calcd }}\left(\mathrm{g} / \mathrm{cm}^{3}\right)$ | 1.713 | 1.653 | 1.448 |
| $F(000)$ | 728 | 1552 | 632 |
| $\begin{aligned} & \text { Crystal size } \\ & \text { (mm) } \end{aligned}$ | $0.5 \times 0.4 \times 0.2$ | $0.3 \times 0.3 \times 0.2$ | $0.4 \times 0.3 \times 0.2$ |
| $T$ (K) | 193(2) | 193(2) | 193(2) |
| $\begin{array}{r} \mu\left(\mathrm{Mo} \mathrm{~K} \mathrm{~K}^{2}\right) \\ \left(\mathrm{mm}^{-1}\right) \end{array}$ | 0.71073 | 0.75000 | 0.75000 |
| $\theta$ Range ( ${ }^{\circ}$ ) | $1.98 \leqslant \theta \leqslant 27.92$ | $1.64 \leqslant \theta \leqslant 28.67$ | $1.66 \leqslant \theta \leqslant 20.84$ |
| Number of unique reflections | 8290 | 13210 | 2792 |
| Number of observed reflections $(I>2 \sigma(I))$ | 3245 | 7709 | 2792 |
| Number of parameters refined | 278 | 456 | 457 |
| $R_{1}(I>2 \sigma(I))^{\text {a }}$ | 0.0475 | 0.0475 | 0.0776 |
| $w R_{2}(I>2 \sigma(I))^{\mathrm{b}}$ | 0.1269 | 0.1323 | 0.2184 |
| Goodness-of-fit $(I>2 \sigma(I))$ | 1.011 | 1.072 | 1.056 |
| $\begin{aligned} & \mathrm{a} R_{1}=\sum\| \| F_{\mathrm{o}}\left\|-\left\|F_{\mathrm{c}}\right\|\right\| / \sum_{\mathrm{b}}\left\|F_{\mathrm{o}}\right\| . \\ & w R_{2}=\left[\sum\left[w\left(F_{\mathrm{o}}^{2}-F_{\mathrm{c}}^{2}\right)^{2}\right] / \sum\left[w\left(F_{\mathrm{o}}^{2}\right)^{2}\right]\right]^{1 / 2} . \end{aligned}$ |  |  |  |

condition of methoxide-elimination is essential and required for the synthesis of 1-3.

Compounds $\mathbf{1 - 3}$ in the solid state were slightly moisture and air sensitive. According to ${ }^{1} \mathrm{H}$ NMR spectroscopy, they decomposed slightly after a few days at room temperature in $\mathrm{CDCl}_{3}$ solutions contained in capped NMR tubes. As expected, they are freely soluble in toluene, THF, and dichloromethane. Interestingly, they are slightly soluble even in hydrocarbon solvents such as $n$-hexane and $n$ pentane.

The ${ }^{1} \mathrm{H}$ and ${ }^{19} \mathrm{~F}$ NMR spectra of complexes $\mathbf{1 - 3}$ display well-defined resonances with their expected integrations. However, their ${ }^{13} \mathrm{C}\left\{{ }^{1} \mathrm{H}\right\}$ NMR spectra were not informative due to the complicated peaks arising from $J_{\mathrm{C}-\mathrm{F}}$ coupling. In comparison to the starting precursor ( $\eta^{5}$ $\left.\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}$, methyl signals of $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ in complex $\mathbf{1}$ are shifted to downfield ( 0.17 ppm ) in ${ }^{1} \mathrm{H}$ NMR, which is a consequence of the electron-withdrawing effect from $\mathrm{OC}_{6} \mathrm{~F}_{5}$. Unusually, methyl signals of $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ in com-

Table 2
Selected bond lengths $(\AA)$ and angles $\left({ }^{\circ}\right)$ for $\mathbf{1}-\mathbf{3}$

|  | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ |
| :--- | :--- | :--- | :--- |
| $\mathrm{Ti}-\mathrm{O} 1$ | $1.840(2)$ | $1.8544(13)$ | $1.803(4)$ |
| $\mathrm{Ti}-\mathrm{O} 2$ | $1.848(6)$ | $1.8108(14)$ | $1.860(5)$ |
| $\mathrm{Ti}-\mathrm{O} 3$ | $1.840(2)$ | $1.8237(24)$ | $1.808(5)$ |
| $\mathrm{Ti}-\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right.$ centroid) | $2.034(3)$ | $2.0444(10)$ | $2.035(4)$ |
| $\mathrm{O} 1-\mathrm{C} 11$ | $1.325(3)$ | $1.416(2)$ | $1.404(7)$ |
| $\mathrm{O} 2-\mathrm{C} 18$ | $1.324(7)$ | $1.390(3)$ | $1.422(8)$ |
| $\mathrm{O} 3-\mathrm{C} 25$ | $1.325(3)$ | $1.397(3)$ | $1.571(12)$ |
| $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right.$ centroid)-Ti-O1 | $115.77(1)$ | $109.31(6)$ | $121.1(2)$ |
| $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right.$ centroid $)-\mathrm{Ti}-\mathrm{O} 2$ | $118.37(1)$ | $119.66(6)$ | $110.9(2)$ |
| $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right.$ centroid $)-\mathrm{Ti}-\mathrm{O} 3$ | $115.77(1)$ | $118.42(6)$ | $115.5(3)$ |
| $\mathrm{O} 1-\mathrm{Ti}-\mathrm{O} 2$ | $101.69(6)$ | $102.74(6)$ | $101.46(21)$ |
| $\mathrm{O} 1-\mathrm{Ti}-\mathrm{O} 3$ | $101.47(9)$ | $102.57(6)$ | $101.5(2)$ |
| $\mathrm{O} 2-\mathrm{Ti}-\mathrm{O} 3$ | $101.69(6)$ | $101.84(6)$ | $104.3(3)$ |
| $\mathrm{Ti}-\mathrm{O} 1-\mathrm{C} 11$ | $162.53(19)$ | $122.51(10)$ | $166.7(4)$ |
| $\mathrm{Ti}-\mathrm{O} 2-\mathrm{C} 18$ | $158.55(25)$ | $155.69(12)$ | $119.9(4)$ |
| $\mathrm{Ti}-\mathrm{O} 3-\mathrm{C} 25$ | $162.53(19)$ | $145.58(12)$ | $134.2(6)$ |

plexes in $\mathbf{2}$ and $\mathbf{3}$ did not show any chemical shift owing to the existence of methylene group as a buffer between O and electron-withdrawing phenyl group.

In order to confirm the molecular structure and to elucidate the metal-ligand bonding in these complexes, the single-crystal X-ray diffraction studies for $\mathbf{1 - 3}$ were performed. Single-crystal X-ray structure for 1-3 are shown in Figs. 1-3, respectively. The selected bond distances and selected bond angles are given in Table 2.

Like other half-sandwich titanocene complexes [8], compound $\mathbf{1}$ has a distorted "three-legged piano stool" structure as shown in Fig. 1. Compound $\mathbf{1}$ has a crystallographic mirror plane embracing Ti, O2, and C18 in Fig. 1. Actually, $\mathrm{C} 11^{i}$ and $\mathrm{Ol}{ }^{i}$, which stand for atoms generated by mirror plane, in CIF file are replaced by C25 and O3 in Fig. 1, respectively, for comparison with compounds $\mathbf{2}$ and $\mathbf{3}$. However, complex $\mathbf{2}$ and $\mathbf{3}$ have the chariot-like structure, where chariot means a two-wheeled horse-drawn vehicle (see Figs. 2 and 3). The average Ti-O bond distances for all three oxygens in each of $\mathbf{1}[1.843(3) \AA], 2[1.8296(17) \AA]$, and 3 $[1.824(5) \AA]$ are similar to the average of this distance


Fig. 1. X-ray structure for compound $\mathbf{1}$ and atom labeling. (H atoms were omitted for clarity.)


Fig. 2. X-ray structure for compound 2 and atom labeling. (H atoms were omitted for clarity.)


Fig. 3. X-ray structure for compound $\mathbf{3}$ and atom labeling. (H atoms were omitted for clarity.)
observed for titanium complexes having $\mathrm{Ti}-\mathrm{O}$ bonds $[8,16]$. The Ti to $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ centroid distance $[2.034(3) \AA$ for $\mathbf{1}$, $2.0444(10) \AA$ for 2 , and $2.035(4) \AA$ for 3$]$ is in a reasonable range $[8,16]$. The ( $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ centroid) $-\mathrm{Ti}-\mathrm{O}$ angles range from $115.77(1)^{\circ}$ to $118.37(1)^{\circ}$ for $\mathbf{1}$, from $109.31(6)^{\circ}$ to $119.66(6)^{\circ}$ for $\mathbf{2}$, and from $110.9(2)^{\circ}$ to $121.1(2)^{\circ}$ for 3 , similar to those [from $111.14^{\circ}$ to $118.4^{\circ}$ ] found for structurally related compounds $[8,16]$. The average $\mathrm{O}-\mathrm{Ti}-\mathrm{O}$ angles in each of $\mathbf{1}\left[101.62(7)^{\circ}\right], \mathbf{2}\left[102.38(6)^{\circ}\right]$, and $\mathbf{3}\left[102.42(24)^{\circ}\right]$ are in the normal range $[8 \mathrm{~g}, 16]$. The bond angles among Ti , oxygen and the ipso carbon of the aryl rings in $\mathbf{1}$ are somewhat regular $\left[\mathrm{Ti}-\mathrm{O} 1-\mathrm{C} 11=162.53(19)^{\circ}\right.$, $\quad \mathrm{Ti}-\mathrm{O} 2-$ $\left.\mathrm{C} 18=158.55(25)^{\circ}, \mathrm{Ti}-\mathrm{O} 3-\mathrm{C} 25=162.53(19)^{\circ}\right]$. However, the bond angles among Ti , oxygen and methylene carbon of phenyl ring in 2 and 3 fluctuate very widely [ Ti $\mathrm{O} 1-\mathrm{C} 11=122.51(10)^{\circ}$, $\mathrm{Ti}-\mathrm{O} 2-\mathrm{C} 18=155.69(11)^{\circ}$, $\mathrm{Ti}-\mathrm{O} 3-$ $\mathrm{C} 25=145.56(11)^{\circ}$ for 2 and $\mathrm{Ti}-\mathrm{O} 1-\mathrm{C} 11=166.67(41)^{\circ}$,
$\mathrm{Ti}-\mathrm{O} 2-\mathrm{C} 18=119.96(41)^{\circ}, \quad \mathrm{Ti}-\mathrm{O} 3-\mathrm{C} 25=134.23(61)^{\circ}$ for 3]. Large $\mathrm{Ti}-\mathrm{O}-\mathrm{C}$ angles and short $\mathrm{Ti}-\mathrm{O}$ distances, which affect stability of metal center and enhancement of catalytic behavior, would be indicative of double bond character for the $\mathrm{Ti}-\mathrm{O}$ bond due to $\pi$-electron donation from the aryloxy or benzyloxy ligands [17].

Three phenyl rings in compound $\mathbf{1}$ are almost parallel to $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ ring, where the dihedral angles between phenyl ring and $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ ring are $9.1^{\circ}, 6.5^{\circ}$, and $9.1^{\circ}$ (see Fig. 1). However, 2 and 3 have the totally different structure from 1. They exhibit interesting intra- and intermolecular $\pi-\pi$ stackings. Although packing effect cannot be excluded, those probably relate to the flexibility of benzyl group. One phenyl ring is parallel to $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ ring but other phenyl rings, which have strong internal $\pi-\pi$ interaction, are perpendicular to $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ ring (see Figs. 2 and 3). Dihedral angles between two parallel phenyl rings are $20.78^{\circ}$ for $\mathbf{2}$ and $11.3(10)^{\circ}$ for $\mathbf{3}$ and their distances between centroids are 3.9720 (16) $\AA$ for 2 and 3.655(12) $\AA$ for 3. In addition, average dihedral angles between one of parallel phenyl rings and $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ ring are $75.04(10)^{\circ}$ for 2 and $86.0(9)^{\circ}$ for 3. Furthermore, the phenyl ring unrelated to the internal $\pi-\pi$ interaction in complex $\mathbf{2}$ is almost parallel to the $\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}$ ring in the adjacent molecule with the dihedral angle at $3.82(10)^{\circ}$ and the distance between their centroids is $3.5985(14) \AA$, which supports the existence of external $\pi-\pi$ interaction. Interestingly, complex $\mathbf{3}$ has internal fluorine-fluorine interaction. Even in disordered structure, this interaction is preserved. (The distances between F5 and F3 or between F5 and F3a are 3.396(16) $\AA$ and $3.311(18) \AA$, respectively.) (see Fig. 4) Cone angle of benzyloxy ligands was measured to estimate the steric hindrance around titanium center. As expected, the decrease of cone angle in the order of $\mathbf{1}\left(72.52-72.36^{\circ}\right)>\mathbf{2}$ (57.31-$\left.64.48^{\circ}\right)>\mathbf{3}\left(55.20-60.97^{\circ}\right)$ means that steric hindrance of phenyl ring is greater than that of benzyl group.

In conclusion, novel half-sandwich titanocene complexes $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OC}_{6} \mathrm{~F}_{5}\right)_{3}(\mathbf{1}),\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{5}\right)_{3}(\mathbf{2})$, and $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}\left(\mathrm{OCH}_{2} \mathrm{C}_{6} \mathrm{~F}_{2} \mathrm{H}_{3}\right)_{3}(\mathbf{3})$ were synthesized via methoxide displacement in $\left(\eta^{5}-\mathrm{C}_{5} \mathrm{Me}_{5}\right) \mathrm{Ti}(\mathrm{OMe})_{3}$ with pentafluorophenol, pentafluorobenzylalcohol or 2,5-difluorobenzylalcohol ligand, respectively, and characterized by Xray crystallography. Compounds $\mathbf{2}$ and $\mathbf{3}$ have internal $\pi-\pi$ interaction and also compound 2 has external $\pi-\pi$ interaction. The $\pi$ electron donations of oxygen to titanium center in these complexes are considerable. Detail studies for olefin polymerization behaviors using 1-3 are in progress.

## 4. Supplementary material

CCDC 641403, 641404 and 641405 contain the supplementary crystallographic data for $\mathbf{1 , 2}$ and $\mathbf{3}$. These data can be obtained free of charge via http://www.ccdc.cam.ac.uk/conts/retrieving.html, or from the Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge CB2 1EZ, UK, fax: $(+44)$ 1223-336-033, or e-mail: deposit@ccdc.cam.ac.uk.


Fig. 4. X-ray structure for disordered pair of compound 3. (H atoms were omitted for clarity.)

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